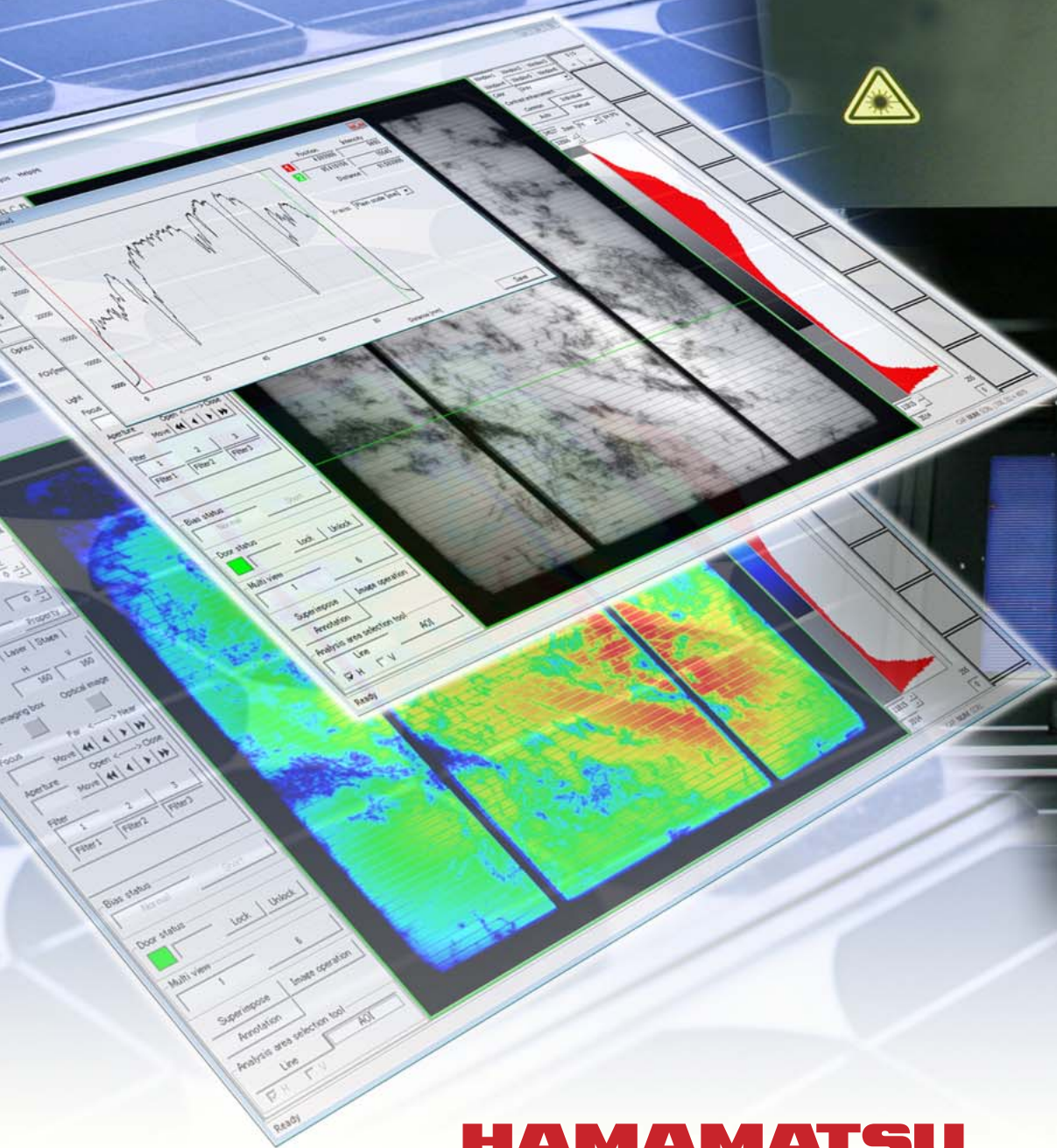


Product line for solar device evaluation

A measurement system lineup ideal for the evaluation and the analysis of solar devices!

Hamamatsu's advanced detection technology provides solutions to various needs of the solar power industry.



HAMAMATSU

PHOTON IS OUR BUSINESS

Various EL/PL imaging-based analysis methods

EL and PL imaging from wafer to module

PV Imaging System **EPLi**

Si a-Si
CIGS Organic

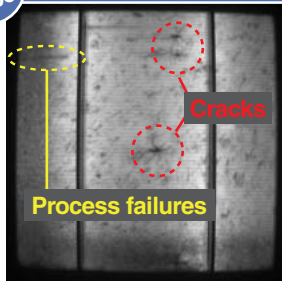
The EPLi is an EL/PL imaging system for PV, which evaluates the intensity and distribution of EL (electroluminescence) and PL (photoluminescence) images by using various high-sensitivity cameras and measurement software.

EL method

- Process failure
- Grid/finger failure
- Cracks

EL image

Multicrystalline Si cell

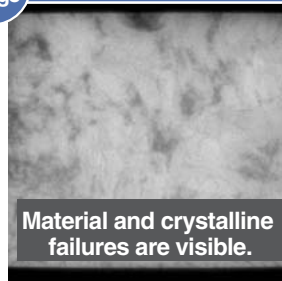


PL method

- Material /crystalline failure
- Obstacles
- Thin-film defect

PL image

Multicrystalline Si as-cut wafer



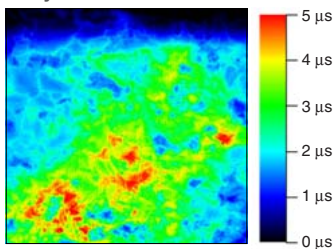
Development

Si carrier lifetime mapping

Si

Carrier lifetime mapping can be calculated from a PL image. As compared with the conventional technique (μ PCD method), it's much faster and delivers high-resolution measurements.

- An example of mapping by PL method



| | Carrier lifetime mapping | Conventional method (μ PSD) | |
|---------------------|--------------------------|----------------------------------|------------------|
| Resolution (pixels) | 512 × 512 | 39 × 39 | 156 × 156 |
| Measurement time | Approx. 2 seconds | Approx. 40 minutes | Approx. 11 hours |



Development

Series resistance (R_s) mapping

Si

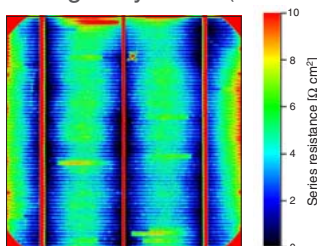
a-Si

CIGS

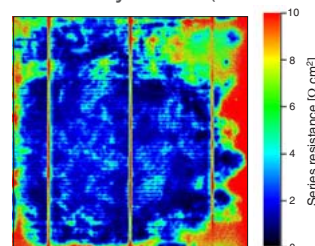
Organic

Series resistance mapping can be calculated from an EL/PL image. A high-resistivity area inducing decay in the fill factor can be detected with ease.

- Single crystal Si (156 mm × 156 mm)



- Multicrystal Si (156 mm × 156 mm)



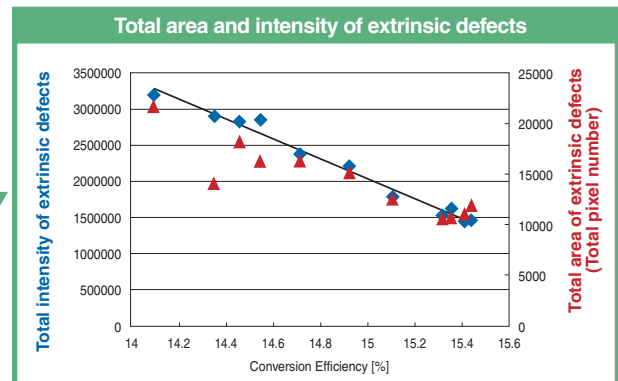
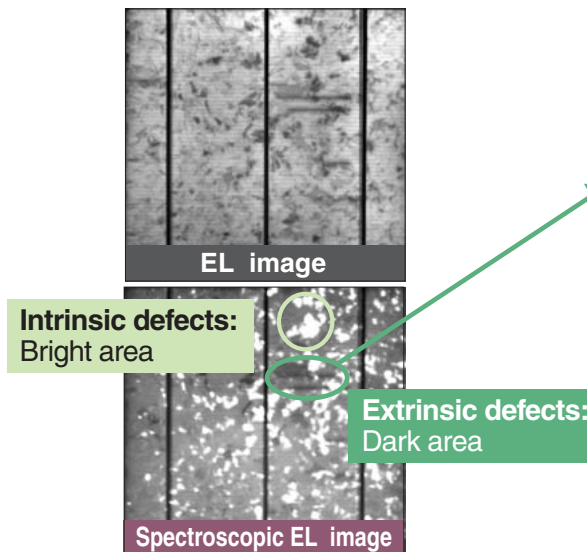


Development

Spectroscopic EL method / Correlation between defects and conversion efficiency

Si

The intrinsic deficiencies like lattice defects and the extrinsic deficiencies like cracks can be distinguished clearly at a glance.



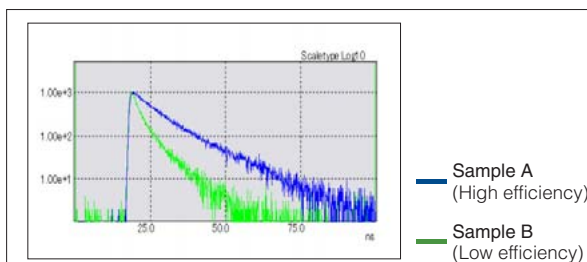
This method can extract extrinsic deficiencies that correlate to conversion efficiency as shown in the graph above.



CIGS PL lifetime measurement

CIGS

- Multipoint measurement with motorized stage



▲ PL lifetime of CIGS test piece



Measuring PL lifetime related to conversion efficiency



Thermal imaging analysis

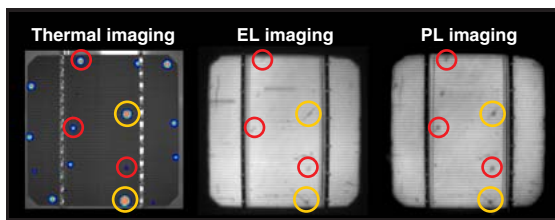
Si

a-Si

CIGS

Organic

- Localization of wiring fault, shunts, abnormal resistance
- Corresponds to macroimaging (for cell and panel) and microimaging



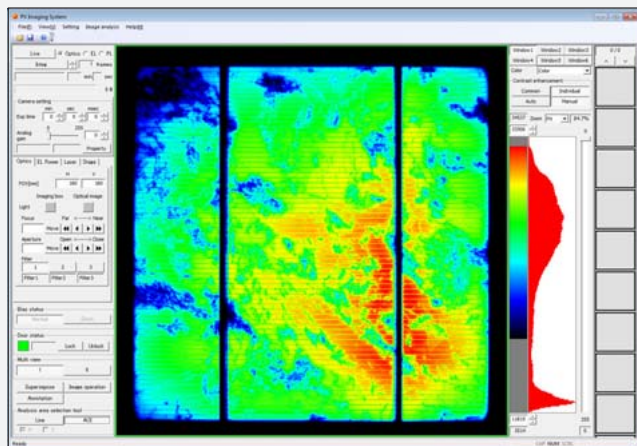
- Si material defects depend on crystal growth condition and quality
- Physical defects like a crack

Hot spots correspond to shunt points on the EL/PL image

In the case of a good cell, thermal image reflects contact status of PN junction

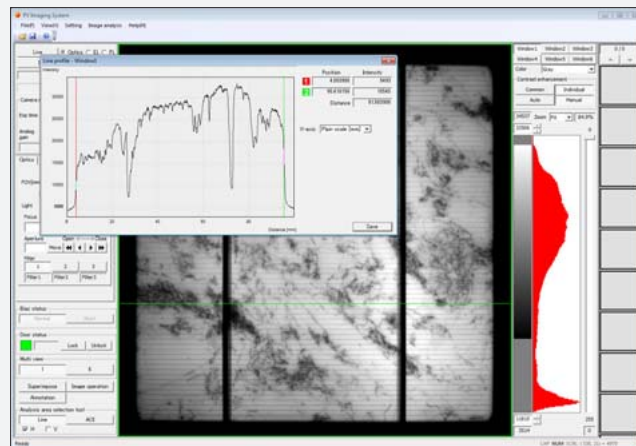
Software, cameras, options

Measurement software



▲ Imaging window

- EL/PL intensity distribution image
- EL/PL image operation (four arithmetic operations)



▲ Analysis window

- Measurement protocol management
- Analysis functions (intensity profile, histogram, calculation, etc.)

Specifications

| | | | EM-CCD camera | Cooled InGaAs camera |
|-----------------|--------------------------------|------------|--|----------------------------------|
| Imaging station | Wavelength range | | 400 nm to 1100 nm | 900 nm to 1550 nm |
| | Pixel number | | 1024 (H) × 1024 (V) | 640 (H) × 512 (V) |
| | Field of view | EL imaging | 50 mm × 50 mm to 200 mm × 200 mm | 50 mm × 63 mm to 210 mm × 168 mm |
| | | PL imaging | 170 mm × 170 mm to 200 mm × 200 mm | 210 mm × 168 mm |
| System control | Power supply for EL detection | | 0 V to 20 V / 0 A to 18 A* | |
| | Detector control | | Exposure time, focus, filter, etc. | |
| | Power supply control | | Bias control for EL measurement | |
| | Switching forward/reverse bias | | Capable of control | |
| | Excitation light source | | Excitation light source control for PL measurement (The number of light sources: 2 max.) | |
| | PL measurement | | Enables open/short PL imaging | |
| | Laser class | | Class 1 (as system: laser safety circuit integrated) | |

*Please consult us about other model of power supply options.



▲ EM-CCD camera

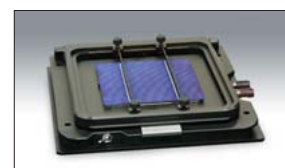


▲ Cooled InGaAs camera

Options

| | | |
|---|-------------------|--------------------------------------|
| Probing unit (For crystalline Si cell) | Cell size* | 125 mm × 125 mm, 156 mm × 156 mm |
| | Probing bar | 3 busbars max. (position adjustable) |
| Sample stage for temperature control | Temperature range | +15 °C to +100 °C |
| Marking function | Method | Ink method (manual operation) |

* Please consult us about other cell sizes that the probing unit can accommodate.



▲ Probing unit

PV photoemission and PV thermal analysis

Localize leakage points by photoemission analysis

PV Emission Microscope System

Si a-Si
CIGS Organic

Capture electroluminescence and leak emissions caused by defects in solar cells using a cooled CCD camera (Si-CCD camera and cooled InGaAs camera are optional.), and localize the precise failure point by superimposing a microscope image onto the emission image.

- Si-CCD camera: It is more sensitive than standard cooled-CCD cameras to detect low-light emission in a short time.
- Cooled InGaAs camera (Peltier-cooling type): It is the best camera for analyzing compound solar cells with emission wavelength longer than 1100 nm.

*The product in above image is designed for 450 mm x 450 mm sample size. The system size can be customized depending on sample size and stage size.



Features

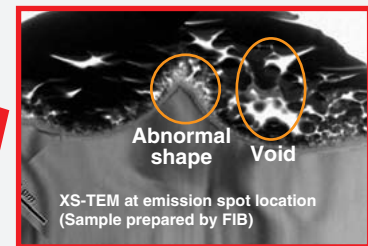
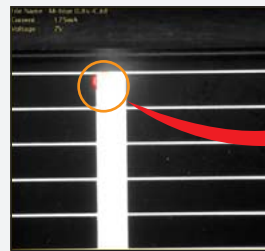
- Crack/physical defect detection
- Leak and wiring fault detection

Lens specifications

| Lens | Field of view (mm) |
|-----------------|--------------------|
| Micro lens 0.8x | 16.64 × 16.64 |
| M plan NIR 5x | 2.6 × 2.6 |
| M plan NIR 20x | 0.65 × 0.65 |
| M plan NIR 50x | 0.26 × 0.26 |
| M plan NIR 100x | 0.13 × 0.13 |

Detection of junction leakage emissions from multicrystalline Si solar cells (with reverse bias)

Leak position near wiring is detected by finding leakage emission at high magnification.



Localize shorts by temperature characteristic analysis

PV Thermal Imaging System

Si a-Si
CIGS Organic

Use a high-sensitivity infrared detector (InSb) to analyze temperature characteristics of solar cells/modules and localize failure points indicating abnormal temperature. The thermal lock-in function is valuable to reduce ambient noise so that even small temperature variations can be detected.

*The product in above image is designed for 290 mm x 250 mm sample size. The system size can be customized depending on sample size and stage size.

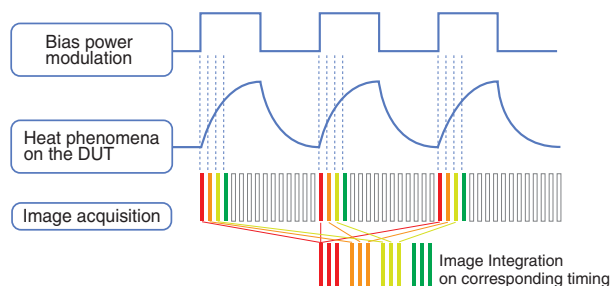


▲ For cell observation ▲ With microscope

Features

- Pinpoints wiring short, shunts and dislocation failure points
- Measurement of temperature distribution on solar cells

Principle of thermal lock-in



Lock-in measurements are performed while modulated bias voltage is applied to the device under test (DUT).

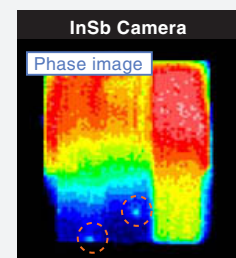
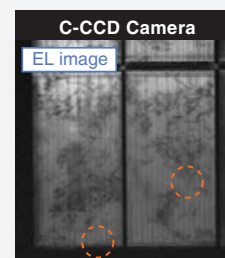
By detecting the signals only in that modulation frequency, a high S/N measurement is obtained while eliminating noise components.

Detector specifications

| | |
|--|------------------------------|
| Detector | InSb |
| Spectral response range | 3.7 μ m to 5.2 μ m |
| Effective number of pixels | 320 × 240 |
| Cooling method | Stirling cycle cooling |
| Noise equivalent temperature difference (NETD) | < 25 mK (30 °C [typ.] /hour) |

Detection example of defect positions by thermal emission

Detects thermal defect points that cannot be detected by EL imaging technique.



Spectral photometry systems for solar devices and materials

Chemical compound thin-film evaluation

Compact Near Infrared Fluorescence Lifetime Measurement System

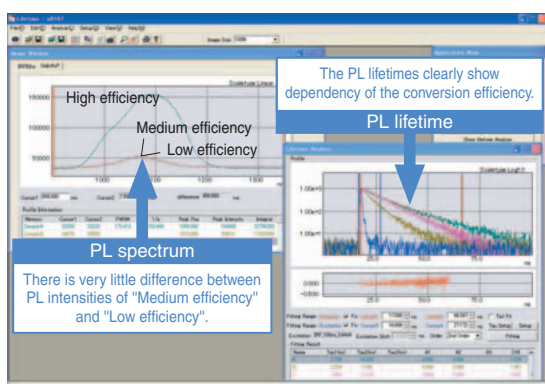
CIGS Organic

Features

- Wavelength: 650 nm to 1400 nm
- Enable the measurement of multiple points and of integrating a microscope (Option)



Compact Near Infrared Fluorescence Lifetime Measurement System C12132



▲ Fluorescence spectrum and PL lifetime measurement data of CIGS thin film.

Specifications

| Type number | C12132 | |
|------------------------------|------------------------------|---------------------------------------|
| Excitation light (YAG Laser) | Excitation light wavelength | 532 nm |
| | Output | Approx. 30 mW (532 nm) |
| | Pulse width | < 1.3 ns |
| | Repetition rate | Approx. 15 kHz |
| Detectors (PMT) | Measurement wavelength range | 650 nm to 1400 nm |
| Measurement time range | | 2.5 ns to 50 μ s / full scale |
| Measurement lifetime | | Approx. 200 ps to 5 μ s |
| Time axis channel | | 512 ch, 1024 ch, 2048 ch, 4096 ch |
| Total time resolution | | < 1.5 ns (Full width at half maximum) |
| Analysis function | | Windows 7 or more |

Thickness measurement of thin-films in solar cells

Optical NanoGauge Series

Si a-Si
CIGS Organic

Features

- Thickness measurement of semiconductor films for thin-film solar cells, as well as thickness of organic films
- Real-time measurement and non-destructive measurement of thin films



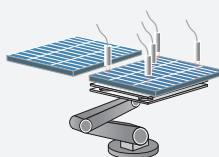
Optical NanoGauge C11627

For multipoint measurement



Multipoint Nanogauge C11295

Real-time multipoint measurement allows simultaneous measurements in multiple chambers and multipoint measurements on the thin film surface.



Real-time simultaneous measurements of sample thickness to maximum of 15 points

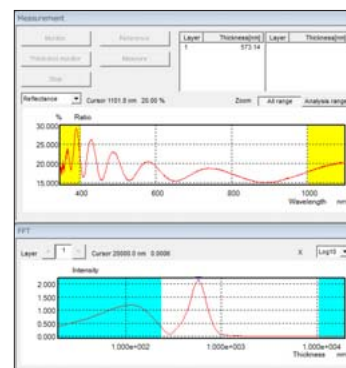
Specifications

| Type number | C11627 | C11295 |
|-----------------------------------|---------------------|----------------------|
| Measurement film thickness range* | 20 nm to 50 μ m | 20 nm to 100 μ m |
| Measurement accuracy** | ± 0.4 % | |
| Reproducibility*** | 0.02 nm | |

*In terms of SiO₂

**VLSI Standards-compliant

***Standard deviation when a 400 nm thick SiO₂ film is measured.



▲ Film thickness measurement of TiO₂ based transparent conductive film
Data courtesy of Prof. Takahiro Wada, Ryukoku University

Absolute quantum yield measurement of organic solar cell materials

Absolute PL Quantum Yield Measurement System

Organic

Features

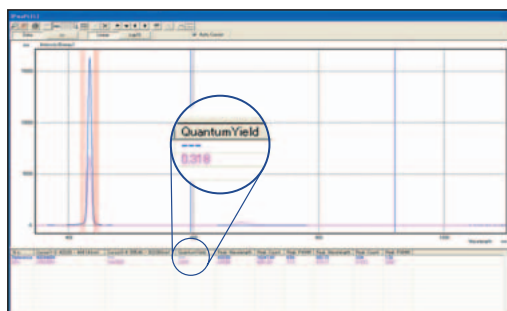
- Excitation wavelength dependency on quantum yield
- PL excitation spectrum
- Simple and intuitive handling
- Compact unit and quick measurement (Quantaury-QY)



Absolute PL Quantum Yield Measurement System
C9920-02G, -03G



Absolute PL Quantum Yield Spectrometer
Quantaury-QY



This figure shows fluorescence quantum yields for benzoporphycenes, which are promising materials for organic solar cells. Benzoporphycenes synthesized by the retro-Diels-Alder reactions show strong fluorescence, while the precursors are nonfluorescent.

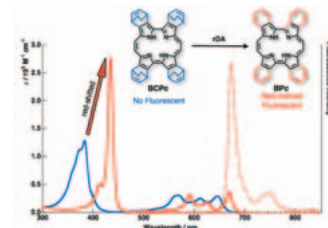
Specifications

| Type number | C9920-02 | C9920-02G | C9920-03 | C9920-03G |
|---|--|------------------|--------------------|-------------------|
| PL measurement wavelength range | 300 nm to 950 nm | | 400 nm to 1100 nm | |
| Excitation wavelength | 250 nm to 800 nm | 250 nm to 950 nm | 375 nm to 800 nm | 375 nm to 1100 nm |
| Bandwidth | FWHM 10 nm or less | 2 nm to 5 nm | FWHM 10 nm or less | 2 nm to 5 nm |
| Excitation spot size | φ8 mm | | | |
| Sample holder | Thin film (16 mm × 10 mm × 1 mm, quartz substrate) | | | |
| | Solution (12.5 mm × 12.5 mm × 140 mm cuvette: option) | | | |
| | Powder (φ17 mm Petri dish: option) | | | |
| Connector tube diameter for nitrogen gas flow | Outer diameter 4 mm, inner diameter 2.5 mm (in integrating sphere) | | | |

Benzoporphycenes (BPCs) are constitutional isomers of benzoporphyrins. They are promising materials for PDT, PVC applications, and so on. BPCs are prepared from their soluble precursors by retro-Diels-Alder reaction in solution or as a film. The fluorescence quantum yields drastically changed from 0 % to 40 % by the conversion from precursors to BPCs. They are also promising latent fluorescent materials.

D. Kuzuhara *et al. Chem. Eur. J.*, **15**,10060 (2009)

Data courtesy of NARA INSTITUTE OF SCIENCE and TECHNOLOGY, Dr. H. Yamada



Peak wavelengths measurement EL, PL spectrum

Photonic Multichannel Analyzer

PMA-12 Series

Si a-Si
CIGS Organic

Features

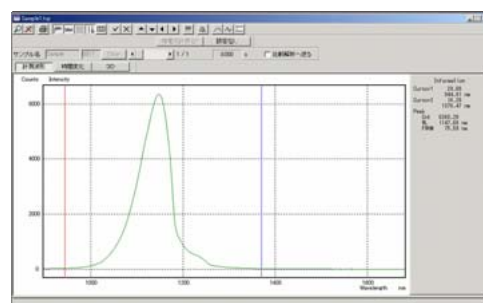
- Reflectance and transmittance of amorphous silicon
- Real-time measurement of PL spectrum of solar devices

Specifications

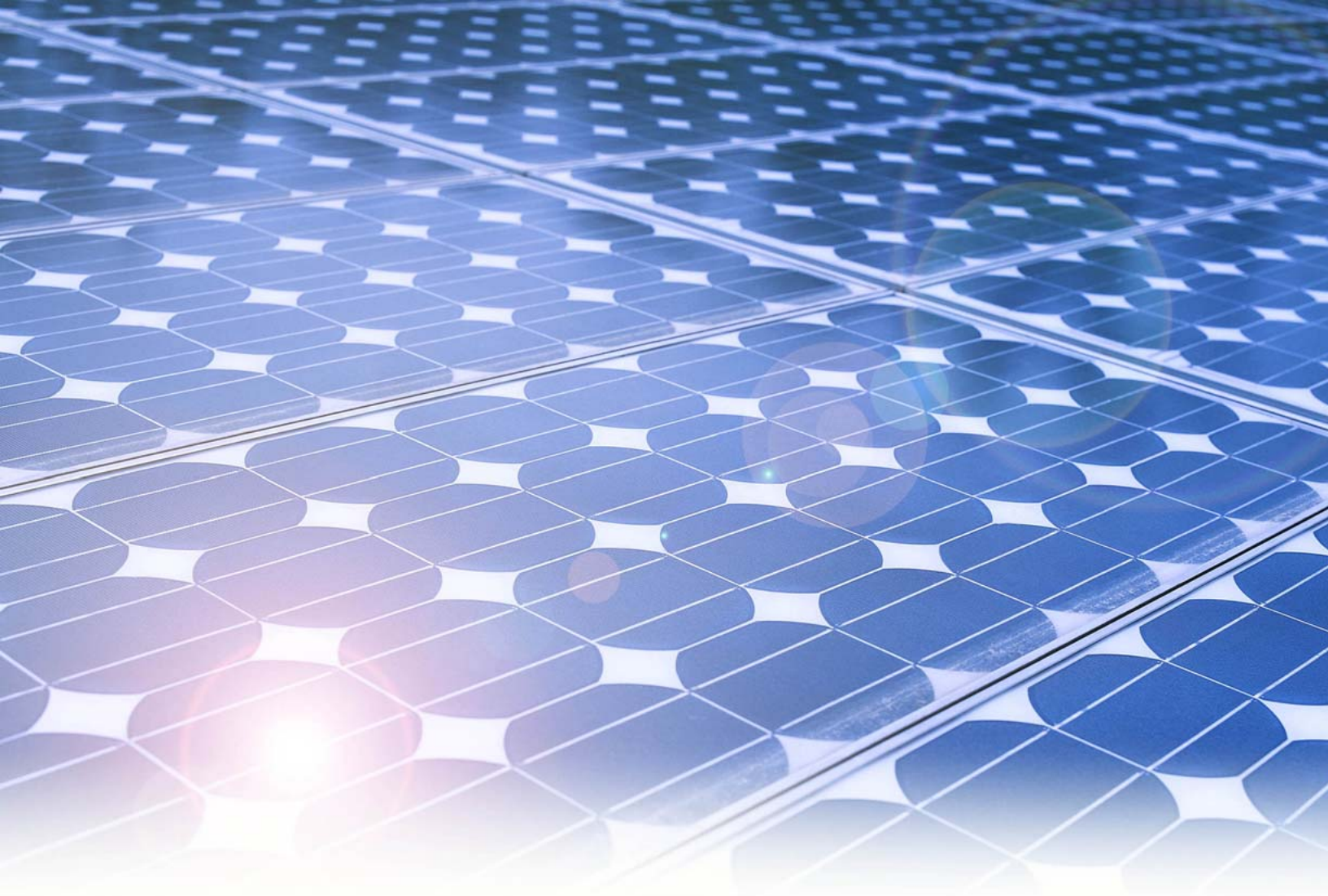
| Type number | C10027-01 | C10027-02 | C10028-01 | C10028-02 |
|-----------------------------------|--------------------------------------|-------------------|----------------------------|--------------------|
| Photodetector | Back-thinned CCD linear image sensor | | InGaAs linear image sensor | |
| Measurement wavelength range (nm) | 200 nm to 950 nm | 350 nm to 1100 nm | 900 nm to 1650 nm | 1600 nm to 2350 nm |
| Spectral resolution (FWHM) | < 2 nm | < 2.5 nm | < 9 nm | |
| Exposure time | 19 ms to 64 s | | 5 ms to 64 s | 5 ms to 50 ms |
| Number of sensor channels | 1024 ch | | 256 ch | |



Photonic Multichannel Analyzer PMA-12



▲ EL spectrum data of multicrystalline Si solar cell



LASER SAFETY

Hamamatsu Photonics classifies laser diodes, and provides appropriate safety measures and labels according to the classification as required for manufacturers according to IEC 60825-1. When using this product, follow all safety measures according to the IEC.

CLASS I LASER PRODUCT

Description Label (Sample)



Caution Label

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HAMAMATSU PHOTONICS K.K., Systems Division

812 Joko-cho, Higashi-ku, Hamamatsu City, 431-3196, Japan, Telephone: (81)53-431-0124, Fax: (81)53-435-1574, E-mail: export@sys.hpk.co.jp

U.S.A.: Hamamatsu Corporation: 360 Foothill Road, P. O. Box 6910, Bridgewater, N.J. 08807-0910, U.S.A., Telephone: (1)908-231-0960, Fax: (1)908-231-1218 E-mail: usa@hamamatsu.com

Germany: Hamamatsu Photonics Deutschland GmbH: Arzbergerstr. 10, D-82211 Herrsching am Ammersee, Germany, Telephone: (49)8152-375-0, Fax: (49)8152-2658 E-mail: info@hamamatsu.de

France: Hamamatsu Photonics France S.A.R.L.: 19, Rue du Saule Trapu, Parc du Moulin de Massy, 91882 Massy Cedex, France, Telephone: (33)1 69 53 71 00, Fax: (33)1 69 53 71 10 E-mail: infos@hamamatsu.fr

United Kingdom: Hamamatsu Photonics UK Limited: 2 Howard Court, 10 Tewin Road Welwyn Garden City Hertfordshire AL7 1BW, United Kingdom, Telephone: 44-(0)1707-294888, Fax: 44-(0)1707-325777 E-mail: info@hamamatsu.co.uk

North Europe: Hamamatsu Photonics Norden AB: Thorshamnsgatan 35 16440 kista, Sweden, Telephone: (46)8-509-031-00, Fax: (46)8-509-031-01 E-mail: info@hamamatsu.se

Italy: Hamamatsu Photonics Italia: S.R.L.: Strada della Moia, 1/E, 20020 Arese, (Milano), Italy, Telephone: (39)02-935 81 733, Fax: (39)02-935 81 741 E-mail: info@hamamatsu.it

China: HAMAMATSU PHOTONICS (CHINA) Co., Ltd.: 1201 Tower B, Jiaxing Center, No.27 Dongshanhu Bellu, Chaoyang District, Beijing 100020, China, Telephone: (86)10-6586-6006, Fax: (86)10-6586-2866 E-mail: hpc@hamamatsu.com.cn

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